ARTICLE 300 - General Requirements for Wiring Methods and Materials

Part I. General Requirements

300.1 Scope.

(A) All Wiring Installations. This article covers general requirements for wiring methods and materials for all wiring installations unless modified by other articles in Chapter 3.

(B) Integral Parts of Equipment. The provisions of this article are not intended to apply to the conductors that form an integral part of equipment, such as motors, controllers, motor control centers, or factory-assembled control equipment or listed utilization equipment.

(C) Metric Designators and Trade Sizes. Metric designators and trade sizes for conduit, tubing, and associated fittings and accessories shall be as designated in Table 300.1(C).

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Note: The metric designators and trade sizes are for identification purposes only and are not actual dimensions.
300.2 Limitations.

(A) Voltage. Wiring methods specified in Chapter 3 shall be used for 1000 volts, nominal, or less where not specifically limited in some section of Chapter 3. They shall be permitted for over 1000 volts, nominal, where specifically permitted elsewhere in this Code.

(B) Temperature. Temperature limitation of conductors shall be in accordance with 310.15(A)(3).

300.3 Conductors.

(A) Single Conductors. Single conductors specified in Table 310.104(A) shall only be installed where part of a recognized wiring method of Chapter 3.

Exception: Individual conductors shall be permitted where installed as separate overhead conductors in accordance with 225.6.

(B) Conductors of the Same Circuit. All conductors of the same circuit and, where used, the grounded conductor and all equipment grounding conductors and bonding conductors shall be contained within the same raceway, auxiliary gutter, cable tray, cablebus assembly, trench, cable, or cord, unless otherwise permitted in accordance with 300.3(B)(1) through (B)(4).

(1) Paralleled Installations. Conductors shall be permitted to be run in parallel in accordance with the provisions of 310.10(H). The requirement to run all circuit conductors within the same raceway, auxiliary gutter, cable tray, trench, cable, or cord shall apply separately to each portion of the paralleled installation, and the equipment
grounding conductors shall comply with the provisions of 250.122. Parallel runs in cable tray shall comply with the provisions of 392.20(C).

**Exception:** Conductors installed in nonmetallic raceways run underground shall be permitted to be arranged as isolated phase, neutral, and grounded conductor installations. The raceways shall be installed in close proximity, and the isolated phase, neutral, and grounded conductors shall comply with the provisions of 300.20(B).

(2) **Grounding and Bonding Conductors.** Equipment grounding conductors shall be permitted to be installed outside a raceway or cable assembly where in accordance with the provisions of 250.130(C) for certain existing installations or in accordance with 250.134(B), Exception No. 2, for dc circuits. Equipment bonding conductors shall be permitted to be installed on the outside of raceways in accordance with 250.102(E).

(3) **Nonferrous Wiring Methods.** Conductors in wiring methods with a nonmetallic or other nonmagnetic sheath, where run in different raceways, auxiliary gutters, cable trays, trenches, cables, or cords, shall comply with the provisions of 300.20(B). Conductors in single-conductor Type MI cable with a nonmagnetic sheath shall comply with the provisions of 332.31. Conductors of single-conductor Type MC cable with a nonmagnetic sheath shall comply with the provisions of 330.31, 330.116, and 300.20(B).

(4) **Column-Width Panelboard Enclosures.** Where an auxiliary gutter runs between a column-width panelboard and a pull box, and the pull box includes neutral terminations, the neutral conductors of circuits supplied from the panelboard shall be permitted to originate in the pull box.
(C) Condu<ins>ctors of Different Systems.</ins>

(1) **1000 Volts, Nominal, or Less.** Conductors of ac and dc circuits, rated 1000 volts, nominal, or less, shall be permitted to occupy the same equipment wiring enclosure, cable, or raceway. All conductors shall have an insulation rating equal to at least the maximum circuit voltage applied to any conductor within the enclosure, cable, or raceway. Secondary wiring to electric-discharge lamps of 1000 volts or less, if insulated for the secondary voltage involved, shall be permitted to occupy the same luminaire, sign, or outline lighting enclosure as the branch-circuit conductors.

**Informational Note No. 1:** See 725.136(A) for Class 2 and Class 3 circuit conductors.

**Informational Note No. 2:** See 690.4(B) for photovoltaic source and output circuits.

(2) **Over 1000 Volts, Nominal.** Conductors of circuits rated over 1000 volts, nominal, shall not occupy the same equipment wiring enclosure, cable, or raceway with conductors of circuits rated 1000 volts, nominal, or less unless otherwise permitted in 300.3(C)(2)(a) through 300.3(C)(2)(d).

(a) Primary leads of electric-discharge lamp ballasts insulated for the primary voltage of the ballast, where contained within the individual wiring enclosure, shall be permitted to occupy the same luminaire, sign, or outline lighting enclosure as the branch-circuit conductors.

(b) Excitation, control, relay, and ammeter conductors used in connection with any individual motor or starter shall be permitted to occupy the same enclosure as the motor-circuit conductors.
(c) In motors, transformers, switchgear, switchboards, control assemblies, and similar equipment, conductors of different voltage ratings shall be permitted.

(d) In manholes, if the conductors of each system are permanently and effectively separated from the conductors of the other systems and securely fastened to racks, insulators, or other approved supports, conductors of different voltage ratings shall be permitted.

Conductors having nonshielded insulation and operating at different voltage levels shall not occupy the same enclosure, cable, or raceway.

300.4 Protection Against Physical Damage. Where subject to physical damage, conductors, raceways, and cables shall be protected.

Informational Note: Minor damage to a raceway, cable armor, or cable insulation does not necessarily violate the integrity of either the contained conductors or the conductors’ insulation.

(A) Cables and Raceways Through Wood Members.

(1) Bored Holes. In both exposed and concealed locations, where a cable- or raceway-type wiring method is installed through bored holes in joists, rafters, or wood members, holes shall be bored so that the edge of the hole is not less than 32 mm (11/4 in.) from the nearest edge of the wood member. Where this distance cannot be maintained, the cable or raceway shall be protected from penetration by screws or nails by a steel plate(s) or bushing(s), at least 1.6 mm (1/16 in.) thick, and of appropriate length and width installed to cover the area of the wiring.
Exception No. 1: Steel plates shall not be required to protect rigid metal conduit, intermediate metal conduit, rigid nonmetallic conduit, or electrical metallic tubing.

Exception No. 2: A listed and marked steel plate less than 1.6 mm (1/16 in.) thick that provides equal or better protection against nail or screw penetration shall be permitted.

(2) Notches in Wood. Where there is no objection because of weakening the building structure, in both exposed and concealed locations, cables or raceways shall be permitted to be laid in notches in wood studs, joists, rafters, or other wood members where the cable or raceway at those points is protected against nails or screws by a steel plate at least 1.6 mm (1/16 in.) thick, and of appropriate length and width, installed to cover the area of the wiring. The steel plate shall be installed before the building finish is applied.

Exception No. 1: Steel plates shall not be required to protect rigid metal conduit, intermediate metal conduit, rigid nonmetallic conduit, or electrical metallic tubing.

Exception No. 2: A listed and marked steel plate less than 1.6 mm (1/16 in.) thick that provides equal or better protection against nail or screw penetration shall be permitted.

(B) Nonmetallic-Sheathed Cables and Electrical Nonmetallic Tubing Through Metal Framing Members.

(1) Nonmetallic-Sheathed Cable. In both exposed and concealed locations where nonmetallic-sheathed cables pass through either factory- or field-punched, cut, or drilled slots or holes in metal members, the cable shall be protected by listed bushings
or listed grommets covering all metal edges that are securely fastened in the opening prior to installation of the cable.

(2) Nonmetallic-Sheathed Cable and Electrical Nonmetallic Tubing. Where nails or screws are likely to penetrate nonmetallic-sheathed cable or electrical nonmetallic tubing, a steel sleeve, steel plate, or steel clip not less than 1.6 mm (1/16 in.) in thickness shall be used to protect the cable or tubing.

Exception: A listed and marked steel plate less than 1.6 mm (1/16 in.) thick that provides equal or better protection against nail or screw penetration shall be permitted.

(C) Cables Through Spaces Behind Panels Designed to Allow Access. Cables or raceway-type wiring methods, installed behind panels designed to allow access, shall be supported according to their applicable articles.

(D) Cables and Raceways Parallel to Framing Members and Furring Strips. In both exposed and concealed locations, where a cable- or raceway-type wiring method is installed parallel to framing members, such as joists, rafters, or studs, or is installed parallel to furring strips, the cable or raceway shall be installed and supported so that the nearest outside surface of the cable or raceway is not less than 32 mm (11/4 in.) from the nearest edge of the framing member or furring strips where nails or screws are likely to penetrate. Where this distance cannot be maintained, the cable or raceway shall be protected from penetration by nails or screws by a steel plate, sleeve, or equivalent at least 1.6 mm (1/16 in.) thick.
**Exception No. 1:** Steel plates, sleeves, or the equivalent shall not be required to protect rigid metal conduit, intermediate metal conduit, rigid nonmetallic conduit, or electrical metallic tubing.

**Exception No. 2:** For concealed work in finished buildings, or finished panels for prefabricated buildings where such supporting is impracticable, it shall be permissible to fish the cables between access points.

**Exception No. 3:** A listed and marked steel plate less than 1.6 mm (1/16 in.) thick that provides equal or better protection against nail or screw penetration shall be permitted.

**(E) Cables, Raceways, or Boxes Installed in or Under Roof Decking.** A cable, raceway, or box, installed in exposed or concealed locations under metal-corrugated sheet roof decking, shall be installed and supported so there is not less than 38 mm (1½ in.) measured from the lowest surface of the roof decking to the top of the cable, raceway, or box. A cable, raceway, or box shall not be installed in concealed locations in metal-corrugated, sheet decking–type roof.

**Informational Note:** Roof decking material is often repaired or replaced after the initial raceway or cabling and roofing installation and may be penetrated by the screws or other mechanical devices designed to provide “hold down” strength of the waterproof membrane or roof insulating material.

**Exception:** Rigid metal conduit and intermediate metal conduit shall not be required to comply with 300.4(E).
(F) Cables and Raceways Installed in Shallow Grooves. Cable or raceway-type wiring methods installed in a groove, to be covered by wallboard, siding, paneling, carpeting, or similar finish, shall be protected by 1.6 mm (1/16 in.) thick steel plate, sleeve, or equivalent or by not less than 32-mm (1 1/4-in.) free space for the full length of the groove in which the cable or raceway is installed.

Exception No. 1: Steel plates, sleeves, or the equivalent shall not be required to protect rigid metal conduit, intermediate metal conduit, rigid nonmetallic conduit, or electrical metallic tubing.

Exception No. 2: A listed and marked steel plate less than 1.6 mm (1/16 in.) thick that provides equal or better protection against nail or screw penetration shall be permitted.

(G) Insulated Fittings. Where raceways contain 4 AWG or larger insulated circuit conductors, and these conductors enter a cabinet, a box, an enclosure, or a raceway, the conductors shall be protected by an identified fitting providing a smoothly rounded insulating surface, unless the conductors are separated from the fitting or raceway by identified insulating material that is securely fastened in place.

Exception: Where threaded hubs or bosses that are an integral part of a cabinet, box, enclosure, or raceway provide a smoothly rounded or flared entry for conductors.
Conduit bushings constructed wholly of insulating material shall not be used to secure a fitting or raceway. The insulating fitting or insulating material shall have a temperature rating not less than the insulation temperature rating of the installed conductors.

**H) Structural Joints.** A listed expansion/deflection fitting or other approved means shall be used where a raceway crosses a structural joint intended for expansion, contraction or deflection, used in buildings, bridges, parking garages, or other structures.

### 300.5 Underground Installations.

**A) Minimum Cover Requirements.** Direct-buried cable, conduit, or other raceways shall be installed to meet the minimum cover requirements of Table 300.5.

**B) Wet Locations.** The interior of enclosures or raceways installed underground shall be considered to be a wet location. Insulated conductors and cables installed in these enclosures or raceways in underground installations shall comply with 310.10(C).

**C) Underground Cables and Conductors Under Buildings.** Underground cable and conductors installed under a building shall be in a raceway.

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**Exception No. 1:** Type MI cable shall be permitted under a building without installation in a raceway where embedded in concrete, fill, or other masonry in accordance with 332.10(6) or in underground runs where suitably protected against physical damage and corrosive conditions in accordance with 332.10(10).

**Exception No. 2:** Type MC cable listed for direct burial or concrete encasement shall be permitted under a building without installation in a raceway in accordance with 330.10(A)(5) and in wet locations in accordance with 330.10(A)(11).
(D) Protection from Damage. Direct-buried conductors and cables shall be protected from damage in accordance with 300.5(D)(1) through (D)(4).

(1) Emerging from Grade. Direct-buried conductors and cables emerging from grade and specified in columns 1 and 4 of Table 300.5 shall be protected by enclosures or raceways extending from the minimum cover distance below grade required by 300.5(A) to a point at least 2.5 m (8 ft) above finished grade. In no case shall the protection be required to exceed 450 mm (18 in.) below finished grade.

(2) Conductors Entering Buildings. Conductors entering a building shall be protected to the point of entrance.

(3) Service Conductors. Underground service conductors that are not encased in concrete and that are buried 450 mm (18 in.) or more below grade shall have their location identified by a warning ribbon that is placed in the trench at least 300 mm (12 in.) above the underground installation.

(4) Enclosure or Raceway Damage. Where the enclosure or raceway is subject to physical damage, the conductors shall be installed in electrical metallic tubing, rigid metal conduit, intermediate metal conduit, RTRC-XW, Schedule 80 PVC conduit, or equivalent.

(E) Splices and Taps. Direct-buried conductors or cables shall be permitted to be spliced or tapped without the use of splice boxes. The splices or taps shall be made in accordance with 110.14(B).

(F) Backfill. Backfill that contains large rocks, paving materials, cinders, large or sharply angular substances, or corrosive material shall not be placed in an excavation where materials may
damage raceways, cables, conductors, or other substructures or prevent adequate compaction of fill or contribute to corrosion of raceways, cables, or other substructures. Where necessary to prevent physical damage to the raceway, cable, or conductor, protection shall be provided in the form of granular or selected material, suitable running boards, suitable sleeves, or other approved means.

**G) Raceway Seals.** Conduits or raceways through which moisture may contact live parts shall be sealed or plugged at either or both ends. **Spare or unused raceways shall also be sealed.**

Sealants shall be identified for use with the cable insulation, conductor insulation, bare conductor, shield, or other components.

**Informational Note:** Presence of hazardous gases or vapors may also necessitate sealing of underground conduits or raceways entering buildings.

**H) Bushing.** A bushing, or terminal fitting, with an integral bushed opening shall be used at the end of a conduit or other raceway that terminates underground where the conductors or cables emerge as a direct burial wiring method. A seal incorporating the physical protection characteristics of a bushing shall be permitted to be used in lieu of a bushing.
(I) **Conductors of the Same Circuit.** All conductors of the same circuit and, where used, the grounded conductor and all equipment grounding conductors shall be installed in the same raceway or cable or shall be installed in close proximity in the same trench.
Exception No. 1: Conductors shall be permitted to be installed in parallel in raceways, multiconductor cables, or direct-buried single conductor cables. Each raceway or multiconductor cable shall contain all conductors of the same circuit, including equipment grounding conductors. Each direct-buried single conductor cable shall be located in close proximity in the trench to the other single conductor cables in the same parallel set of conductors in the circuit, including equipment grounding conductors.

Exception No. 2: Isolated phase, polarity, grounded conductor, and equipment grounding and bonding conductor installations shall be permitted in nonmetallic raceways or cables with a nonmetallic covering or nonmagnetic sheath in close proximity where conductors are paralleled as permitted in 310.10(H), and where the conditions of 300.20(B) are met.

(J) Earth Movement. Where direct-buried conductors, raceways, or cables are subject to movement by settlement or frost, direct-buried conductors, raceways, or cables shall be arranged so as to prevent damage to the enclosed conductors or to equipment connected to the raceways.

Informational Note: This section recognizes “S” loops in underground direct burial cables and conductors to raceway transitions, expansion fittings in raceway risers to fixed equipment, and, generally, the provision of flexible connections to equipment subject to settlement or frost heaves.
(K) **Directional Boring.** Cables or raceways installed using directional boring equipment shall be approved for the purpose.

**300.6 Protection Against Corrosion and Deterioration.** Raceways, cable trays, cablebus, auxiliary gutters, cable armor, boxes, cable sheathing, cabinets, elbows, couplings, fittings, supports, and support hardware shall be of materials suitable for the environment in which they are to be installed.

(A) **Ferrous Metal Equipment.** Ferrous metal raceways, cable trays, cablebus, auxiliary gutters, cable armor, boxes, cable sheathing, cabinets, metal elbows, couplings, nipples, fittings, supports, and support hardware shall be suitably protected against corrosion inside and outside (except threads at joints) by a coating of approved corrosion-resistant material. Where corrosion protection is necessary and the conduit is threaded in the field, the threads shall be coated with an approved electrically conductive, corrosion-resistant compound.

**Informational Note:** Field-cut threads are those threads that are cut in conduit, elbows, or nipples anywhere other than at the factory where the product is listed.

**Exception:** *Stainless steel shall not be required to have protective coatings.*

(1) **Protected from Corrosion Solely by Enamel.** Where protected from corrosion solely by enamel, ferrous metal raceways, cable trays, cablebus, auxiliary gutters, cable armor, boxes, cable sheathing, cabinets, metal elbows, couplings, nipples, fittings, supports, and support hardware shall not be used outdoors or in wet locations as described in 300.6(D).
(2) **Organic Coatings on Boxes or Cabinets.** Where boxes or cabinets have an approved system of organic coatings and are marked “Raintight,” “Rainproof,” or “Outdoor Type,” they shall be permitted outdoors.

(3) **In Concrete or in Direct Contact with the Earth.** Ferrous metal raceways, cable armor, boxes, cable sheathing, cabinets, elbows, couplings, nipples, fittings, supports, and support hardware shall be permitted to be installed in concrete or in direct contact with the earth, or in areas subject to severe corrosive influences where made of material approved for the condition, or where provided with corrosion protection approved for the condition.

(B) **Aluminum Metal Equipment.** Aluminum raceways, cable trays, cablebus, auxiliary gutters, cable armor, boxes, cable sheathing, cabinets, elbows, couplings, nipples, fittings, supports, and support hardware embedded or encased in concrete or in direct contact with the earth shall be provided with supplementary corrosion protection.

(C) **Nonmetallic Equipment.** Nonmetallic raceways, cable trays, cablebus, auxiliary gutters, boxes, cables with a nonmetallic outer jacket and internal metal armor or jacket, cable sheathing, cabinets, elbows, couplings, nipples, fittings, supports, and support hardware shall be made of material approved for the condition and shall comply with (C)(1) and (C)(2) as applicable to the specific installation.

(1) **Exposed to Sunlight.** Where exposed to sunlight, the materials shall be listed as sunlight resistant or shall be identified as sunlight resistant.
(2) Chemical Exposure. Where subject to exposure to chemical solvents, vapors, splashing, or immersion, materials or coatings shall either be inherently resistant to chemicals based on their listing or be identified for the specific chemical reagent.

(D) Indoor Wet Locations. In portions of dairy processing facilities, laundries, canneries, and other indoor wet locations, and in locations where walls are frequently washed or where there are surfaces of absorbent materials, such as damp paper or wood, the entire wiring system, where installed exposed, including all boxes, fittings, raceways, and cable used therewith, shall be mounted so that there is at least a 6-mm (1/4-in.) airspace between it and the wall or supporting surface.

Exception: Nonmetallic raceways, boxes, and fittings shall be permitted to be installed without the airspace on a concrete, masonry, tile, or similar surface.

Informational Note: In general, areas where acids and alkali chemicals are handled and stored may present such corrosive conditions, particularly when wet or damp. Severe corrosive conditions may also be present in portions of meatpacking plants, tanneries, glue houses, and some stables; in installations immediately adjacent to a seashore and swimming pool areas; in areas where chemical deicers are used; and in storage cellars or rooms for hides, casings, fertilizer, salt, and bulk chemicals.

300.7 Raceways Exposed to Different Temperatures.

(A) Sealing. Where portions of a raceway or sleeve are known to be subjected to different temperatures, and where condensation is known to be a problem, as in cold storage areas of
buildings or where passing from the interior to the exterior of a building, the raceway or sleeve shall be filled with an approved material to prevent the circulation of warm air to a colder section of the raceway or sleeve. An explosion proof seal shall not be required for this purpose.

**(B) Expansion, Expansion-Deflection, and Deflection Fittings.** Raceways shall be provided with expansion, expansion deflection, or deflection fittings where necessary to compensate for thermal expansion, deflection, and contraction.

**Informational Note:** Table 352.44 and Table 355.44 provide the expansion information for polyvinyl chloride (PVC) and for reinforced thermosetting resin conduit (RTRC), respectively. A nominal number for steel conduit can be determined by multiplying the expansion length in Table 352.44 by 0.20. The coefficient of expansion for steel electrical metallic tubing, intermediate metal conduit, and rigid metal conduit is \(1.170 \times 10^{-5}\) (0.0000117 mm per mm of conduit for each °C in temperature change) \([0.650 \times 10^{-5}\) (0.0000065 in. per inch of conduit for each °F in temperature change]). A nominal number for aluminum conduit and aluminum electrical metallic tubing can be determined by multiplying the expansion length in Table 352.44 by 0.40. The coefficient of expansion for aluminum electrical metallic tubing and aluminum rigid metal conduit is \(2.34 \times 10^{-5}\) (0.0000234 mm per mm of conduit for each °C in temperature change) \([1.30 \times 10^{-5}\) (0.000013 in. per inch of conduit for each °F in temperature change)].
300.8 Installation of Conductors with Other Systems. Raceways or cable trays containing electrical conductors shall not contain any pipe, tube, or equal for steam, water, air, gas, drainage, or any service other than electrical.

300.9 Raceways in Wet Locations Above grade. Where raceways are installed in wet locations above grade, the interior of these raceways shall be considered to be a wet location. Insulated conductors and cables installed in raceways in wet locations above grade shall comply with 310.10(C).

300.10 Electrical Continuity of Metal Raceways and Enclosures. Metal raceways, cable armor, and other metal enclosures for conductors shall be metallically joined together into a continuous electrical conductor and shall be connected to all boxes, fittings, and cabinets so as to provide effective electrical continuity. Unless specifically permitted elsewhere in this Code, raceways and cable assemblies shall be mechanically secured to boxes, fittings, cabinets, and other enclosures.

Exception No. 1: Short sections of raceways used to provide support or protection of cable assemblies from physical damage shall not be required to be made electrically continuous.

Exception No. 2: Equipment enclosures to be isolated, as permitted by 250.96(B), shall not be required to be metallically joined to the metal raceway.

300.11 Securing and Supporting.

(A) Secured in Place. Raceways, cable assemblies, boxes, cabinets, and fittings shall be securely fastened in place.
(B) Wiring Systems Installed Above Suspended Ceilings. Support wires that do not provide secure support shall not be permitted as the sole support. Support wires and associated fittings that provide secure support and that are installed in addition to the ceiling grid support wires shall be permitted as the sole support. Where independent support wires are used, they shall be secured at both ends. Cables and raceways shall not be supported by ceiling grids.

(1) Fire-Rated Assemblies. Wiring located within the cavity of a fire-rated floor-ceiling or roof-ceiling assembly shall not be secured to, or supported by, the ceiling assembly, including the ceiling support wires. An independent means of secure support shall be provided and shall be permitted to be attached to the assembly. Where independent support wires are used, they shall be distinguishable by color, tagging, or other effective means from those that are part of the fire-rated design.

Exception: The ceiling support system shall be permitted to support wiring and equipment that have been tested as part of the fire-rated assembly.


(2) Non–Fire-Rated Assemblies. Wiring located within the cavity of a non–fire-rated floor-ceiling or roof-ceiling assembly shall not be secured to, or supported by, the ceiling assembly, including the ceiling support wires. An independent means of secure support shall be provided and shall be permitted to be attached to the assembly. Where
independent support wires are used, they shall be distinguishable by color, tagging, or other effective means.

**Exception:** The ceiling support system shall be permitted to support branch-circuit wiring and associated equipment where installed in accordance with the ceiling system manufacturer’s instructions.

**(C) Raceways Used as Means of Support.** Raceways shall be used only as a means of support for other raceways, cables, or nonelectrical equipment under any of the following conditions:

1. Where the raceway or means of support is identified as a means of support
2. Where the raceway contains power supply conductors for electrically controlled equipment and is used to support Class 2 circuit conductors or cables that are solely for the purpose of connection to the equipment control circuits
3. Where the raceway is used to support boxes or conduit bodies in accordance with 314.23 or to support luminaires in accordance with 410.36(E)

**(D) Cables Not Used as Means of Support.** Cable wiring methods shall not be used as a means of support for other cables, raceways, or nonelectrical equipment.